## More Precision



## confocalDT IFS2407-1,5 High-precision confocal chromatic sensor

- Finest structure detection
- Measurement of precision parts
- Measurement of lens profiles
- Reliable measurement on steep edges



Measuring range1.5 mmStart of measuring rangeapprox.Resolution $(17)$ mmResolution $(11)$ dynamic [2] $(12)$ Linearity [3] $Displacementand distanceThickness(12)Thickness(12)$	
Resolution  Static <sup>[1]</sup> 6 nm    Linearity <sup>[3]</sup> Jisplacement and distance  36 nm	
Resolution  dynamic [2]  36 nm    Displacement	
dynamic [2]  36 nm    Displacement  < ±0.3 µm	
Linearity <sup>(3)</sup> and distance < ±0.3 µm	
Thickness $< \pm 0.6 \mu m$	
Light spot diameter 5.5 µm	
Maximum measuring angle <sup>[4]</sup> $\pm 43^{\circ} (\pm 70^{\circ})^{[5]}$	
Numerical aperture (NA) 0.70	
Min. target thickness <sup>(6)</sup> 0.075 mm	
Target material reflective, diffuse as well as transparent surfaces (e.g. glass)	
Connection pluggable optical fiber via FC socket, standard length 3 m; extension up to 50 m; bending radius: static 30 mm, dynamic 40 mm	
Installation Clamping, mounting adapter (see accessories)	
Temperature range -20 °C +70 °C	
Operation +5 °C +70 °C	
Shock (DIN EN 60068-2-27)      15 g / 6 ms in XY axis, 1000 shocks each	
Vibration (DIN EN 60068-2-6)      2g/ 20 500 Hz in XY axis, 10 cycles each	
Protection class (DIN EN 60529) IP65 (front)	
Material Aluminum housing, glass lenses	
Weight <sup>[7]</sup> approx. 800 g	

<sup>[1]</sup>Average from 512 values at 1 kHz, in the mid of the measuring range onto optical flat

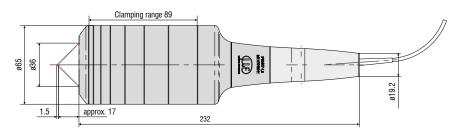
<sup>[2]</sup> RMS noise relates to mid of measuring range (1 kHz)

<sup>[3]</sup> All data at constant ambient temperature (25 ±1 °C) against optical flat; specifications can change when measuring different materials.

<sup>[4]</sup> Maximum sensor measuring angle up to which a usable signal can be achieved on reflective surfaces, with accuracy decreasing toward the limit values

[5] Maximum measuring angle of the sensor up to which a usable signal can be obtained on diffusely reflecting metallic surfaces, whereby the accuracy decreases towards the limit values <sup>[6]</sup> Glass sheet with refractive index n = 1.5 throughout the entire measuring range. In the mid of the measuring range, also thinner layers can be measured.

[7] Sensor weight without optical fiber



(Dimensions in mm, not to scale.)